

IN THE SPECIFICATION

Please replace the paragraph on page 23 ll. 8-18 with the following paragraph:

By the same procedures as in Embodiment 1 and at the same blend ratio of Sample 2-7 shown in Table 2, carbonaceous refractory materials were produced, except the kinds of mixed Ti compounds, such as metal titanium, TiC, $TiC_{0.7}N_{0.3}$, $TiC_{0.3}N_{0.7}$ and TiN. The X-ray diffraction peak intensity ratio of the face (200) of the Ti_3O_5 to the face (111) of the titanium carbide is shown in Table 3. All the particle diameters of metallic titanium and the Ti compounds were 7 μm . The particle diameter of alumina was 2 to 3 μm , while the particle diameter of metallic silicon was 74 μm or less. Herein, the mold size for forming the carbonaceous refractory materials was of 100 Φ x 130 mm, while the sample size was 20 Φ x 70 mm.